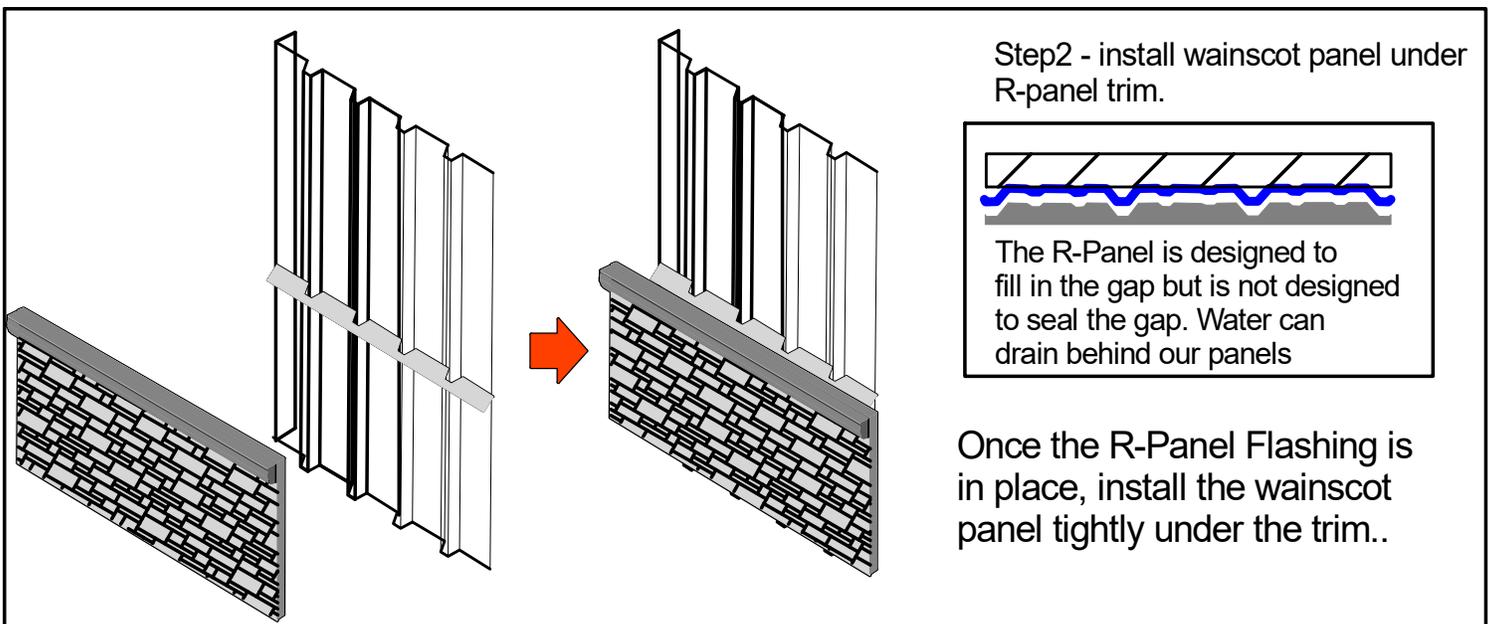
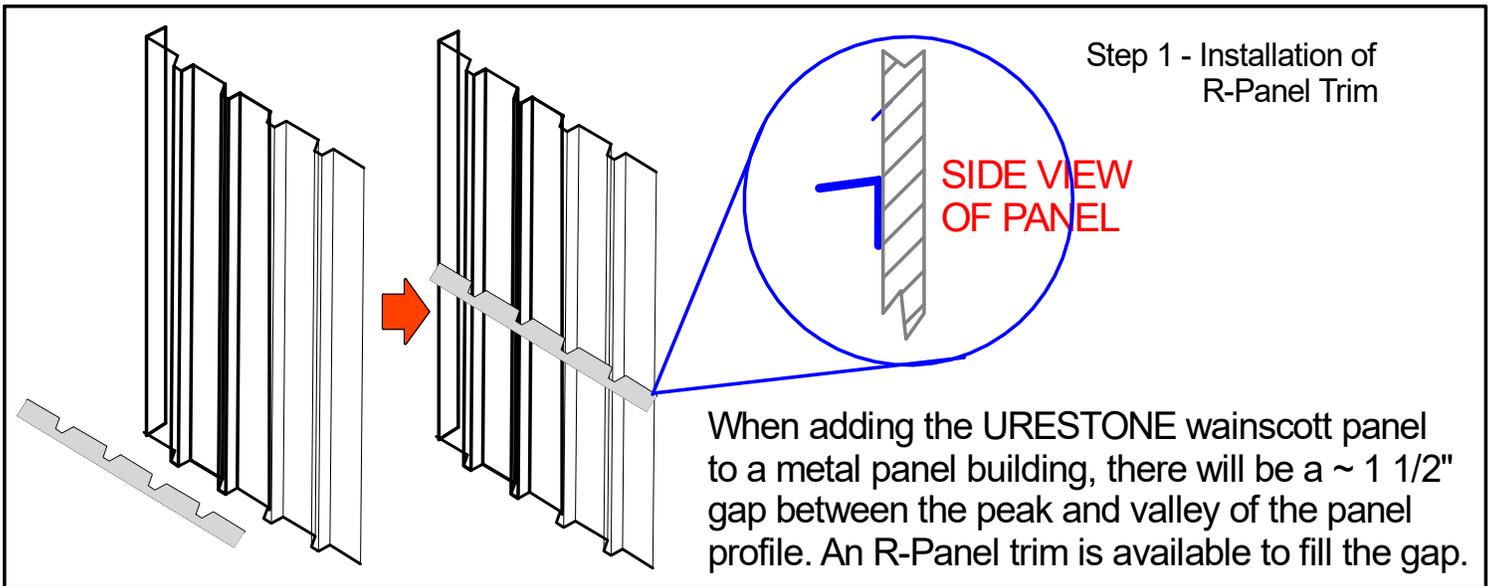
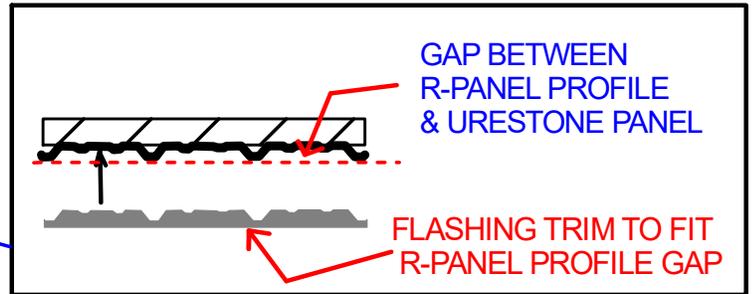
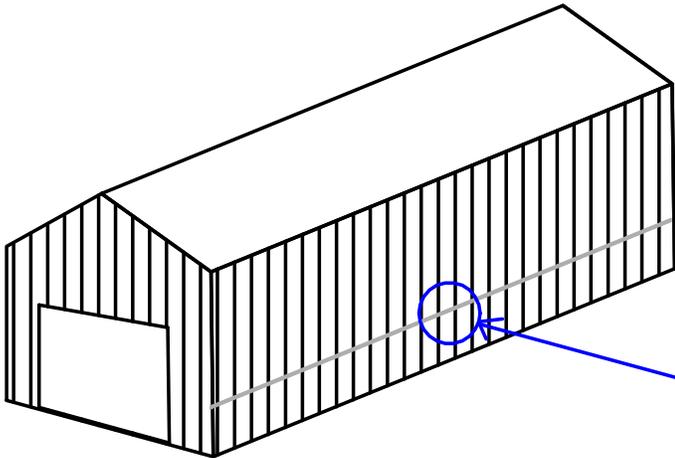


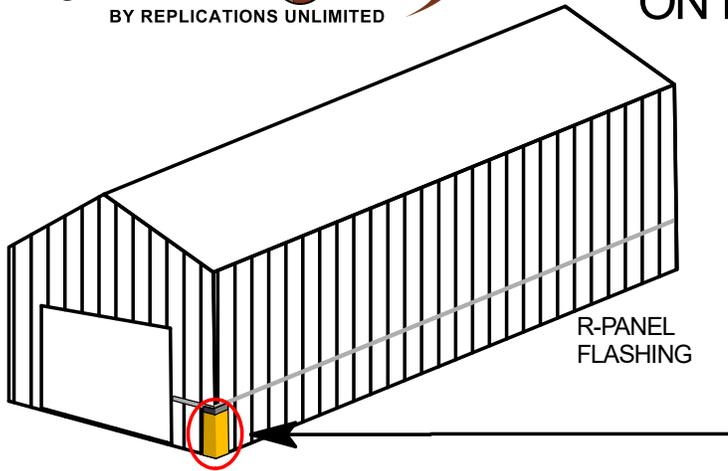


METAL BUILDING INSTALLATION INSTRUCTIONS

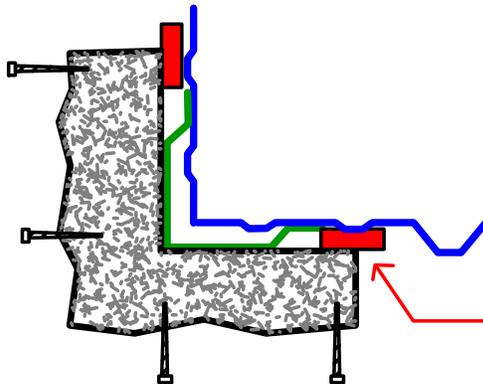
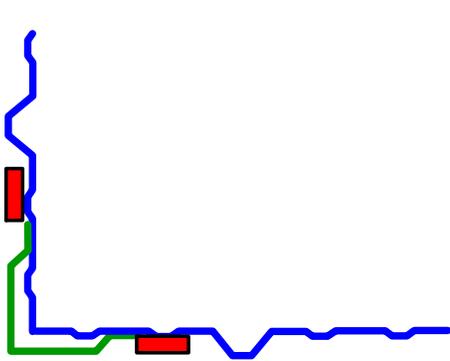
INSTALLING R-PANEL TRIM FOR WAINSCOT PANELS



INSTALLING WAINSCOT CORNERS ON METAL BUILDINGS



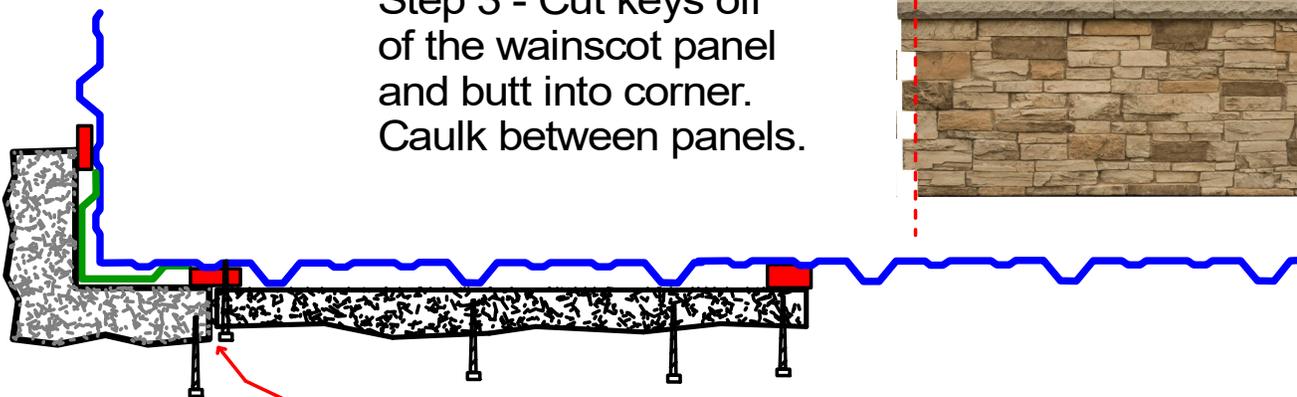
Step 1 - Install support blocks and center the support block so that it also supports the main panels.



CENTER BOARD
SO THAT IT CAN
SUPPORT NEXT PANELS

Step 2 - Install support blocks and center the support block so that it also supports the main panels.

Step 3 - Cut keys off of the wainscot panel and butt into corner. Caulk between panels.



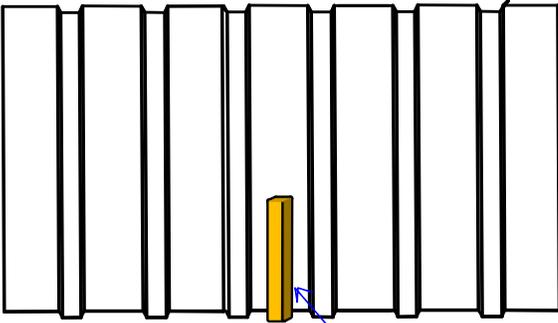
CUT LEFT SIDE KEYS OFF



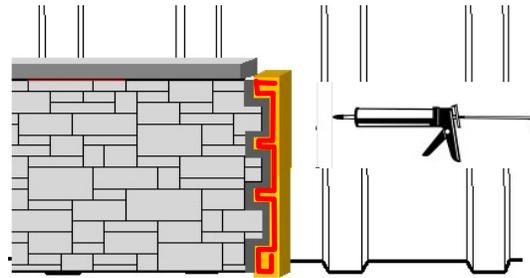
The keyless corners are designed to be 3/4" thicker than the wainscot panels

INTERLOCKING PANELS TOGETHER

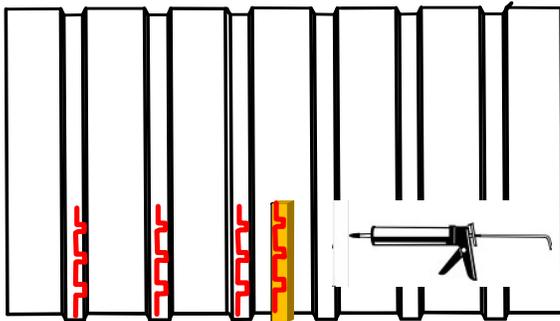
The URESTONE system needs to be properly glued and screwed at the interlocking key connections to reduce any potential shrinkage of the system.



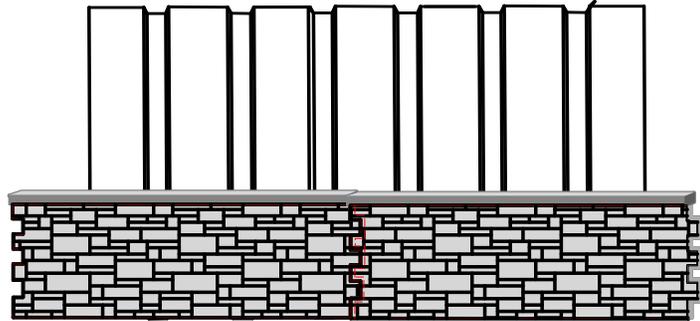
step 1 - attach a 6" wide support board to the metal siding where the panels are going to be interlocking together.



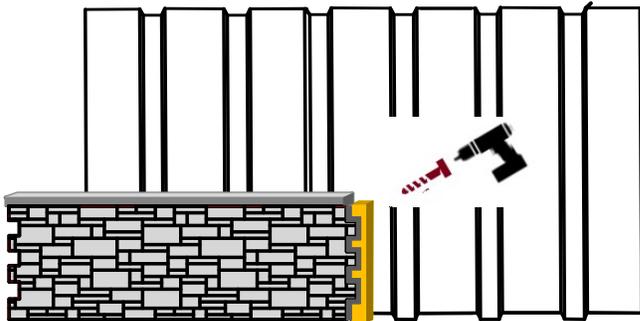
step 4 - add PL Polyurethane adhesive to the tongue of the previous panel and on the wood support.



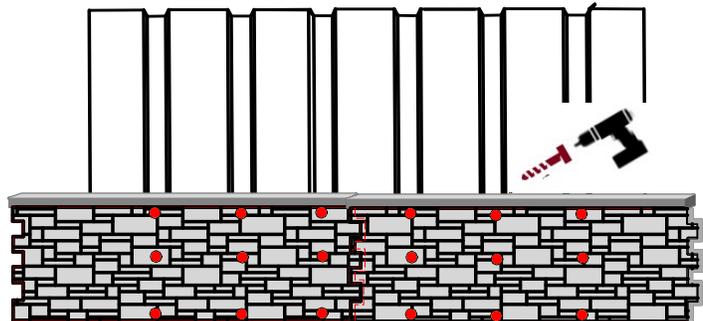
step 2 - apply PL Polyurethane adhesive on support board and on the peaks of the metal building profile.



step 5 - Push the panels together tightly at the interlocking key joint. Then add screws through the grout joint to secure the panels into the wood support. Add additional screws through the panel and into each metal building rib.



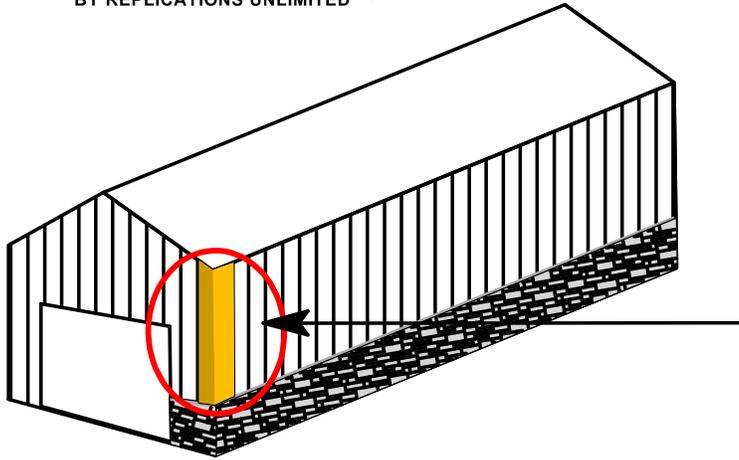
step 3 - attached panel over the glue on 1/2 of the wood support (the other half will be needed for the next panel that will interlocking to this initial or previous panel). Add screws in the tongue portion of the keys to further secure the panel in place.



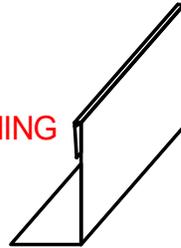
step 6 - add screws on each peak of the profile.

INSTALLING ACCENT CORNERS ON METAL BUILDINGS (Detail 1)

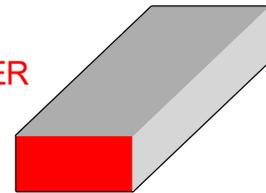
PLAN VIEW



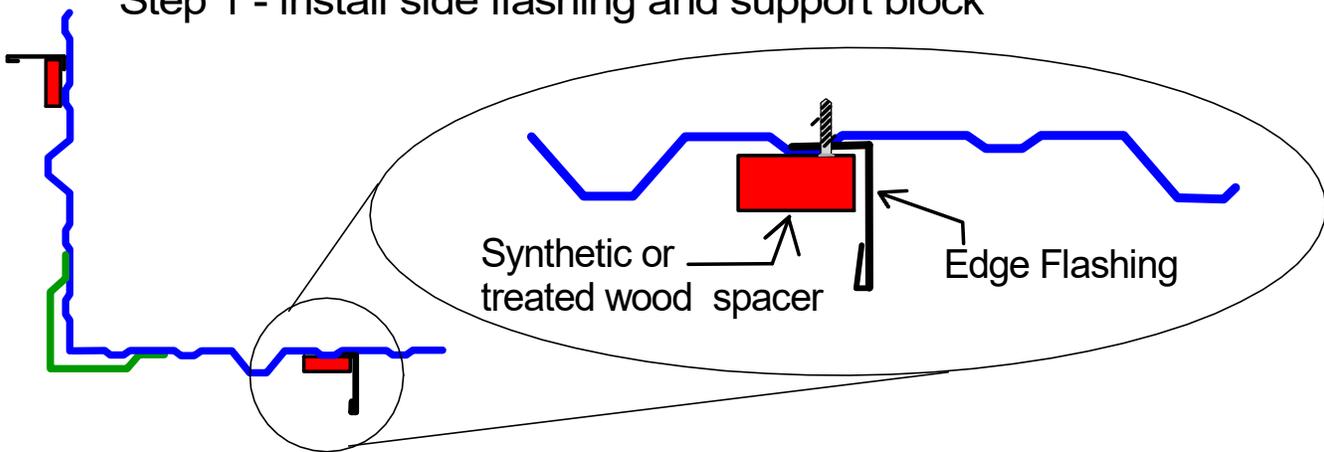
EDGE FLASHING
~4" X 96"



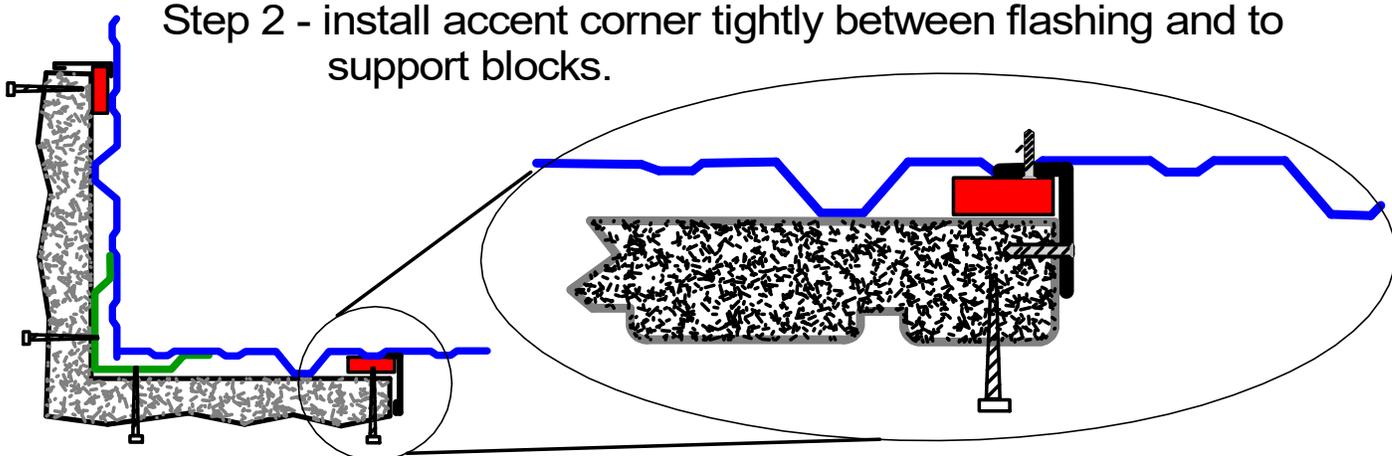
SUPPORT SPACER
1 1/4" X 3" X 96"



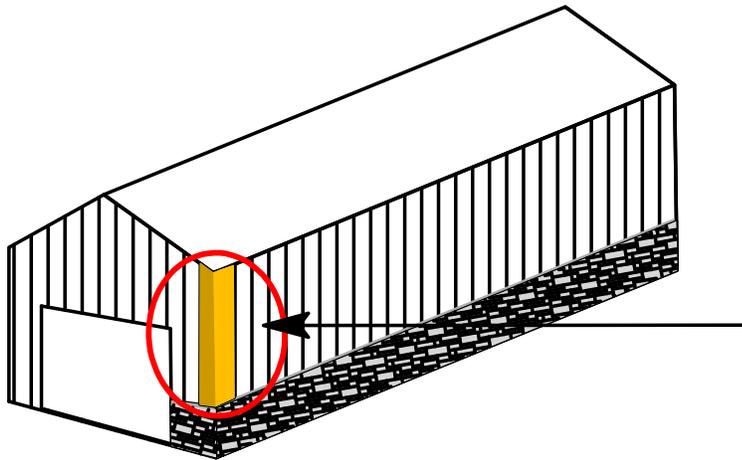
Step 1 - install side flashing and support block



Step 2 - install accent corner tightly between flashing and to support blocks.



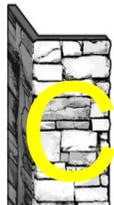
ELEVATION VIEW



When the height is over 8ft, then multiple corners are needed. The panels will be marked A (bottom) then B for the next panel and then C.

On the accent corners, we add a metal support system that extends past the corner to assist in aligning and as a glue plate to connect the corners together.

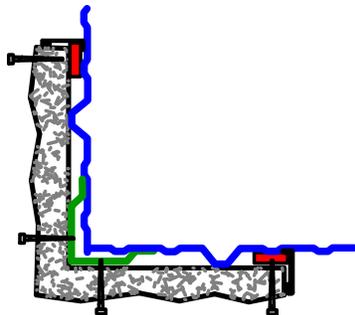
ACCENT CORNER INSTALLATION



Step 1 install bottom Accent corner. see Accent corner detail 1 for additional information.



Step 2 - stack the next column on the lower column and glue between the columns and then screw to the support board and add the additional screws per drawing.



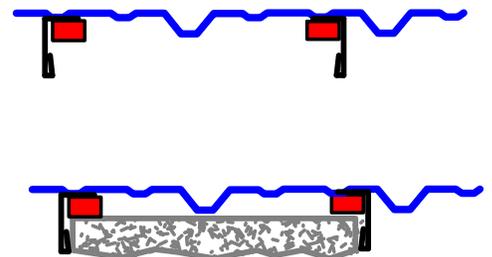
PILASTER INSTALLATION



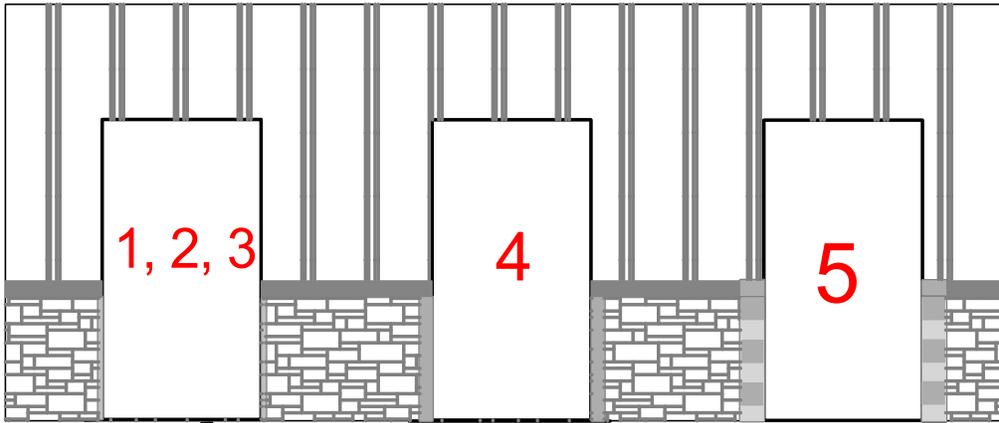
Step 1 install bottom Accent corner. see Accent corner detail 1 for additional information.



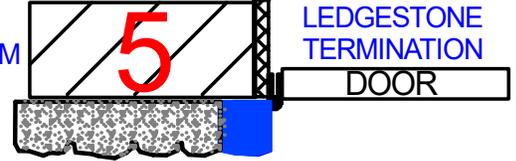
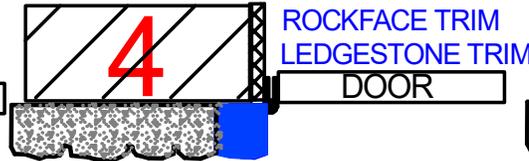
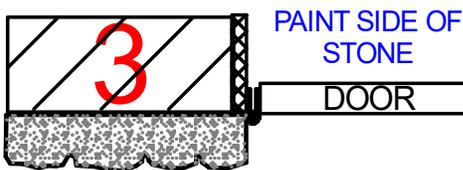
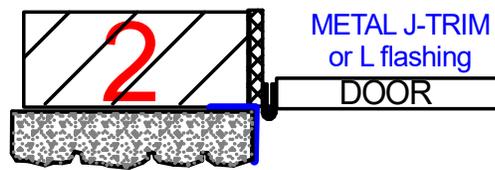
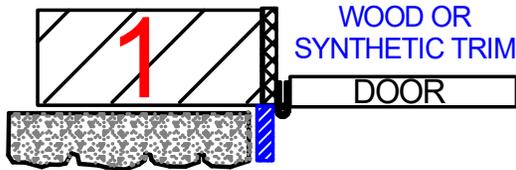
Step 2 - stack the next column on the lower column and glue between the columns and then screw to the support board and add the additional screws per drawing.



DOOR TRIM OPTIONS



Below are options that can be used to terminate the panels around doors.



| Product # | Description | Length | Width | Depth |
|-----------|-----------------------|--------|-------|-------|
| T 1620 | 1" Limestone Trim | 48" | 1" | 3" |
| T 1621 | 2 1/2" Limestone Trim | 48" | 2.5" | 3" |
| T 1618 | 4" Limestone Trim | 48" | 4" | 3" |

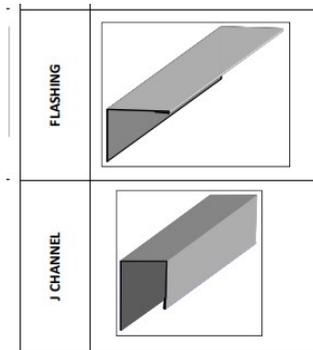


DP2733 & DP 2734
Ledgestone Wainscot Termination Pieces

Height: 42"
Depth: 3"
Weight: 3 lbs

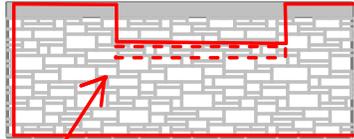
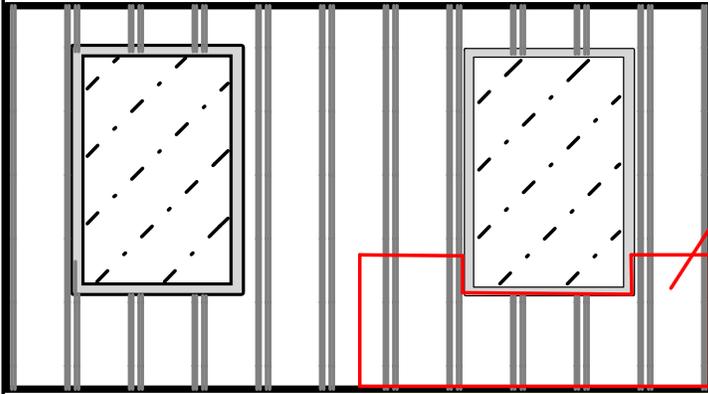


| Product # | Description | Length | Width | Depth |
|-----------|----------------------|--------|-------|-------|
| T 1620 | 1" Rockface Trim | 48" | 1" | 3" |
| T 1621 | 2 1/2" Rockface Trim | 48" | 2.5" | 3" |
| T 1618 | 4" Rockface Trim | 48" | 4" | 3" |

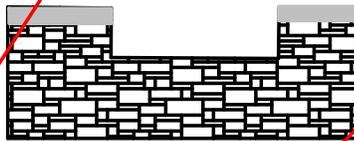


If the windows are lower than 42" high, then the wainscot panel will need to be cut, the ledge cut off and moved below the window and the side exposed edge treated per one of the options below:

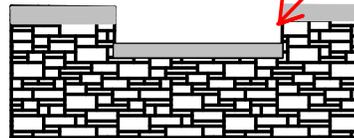
CUTTING THE PANELS AROUND WINDOWS



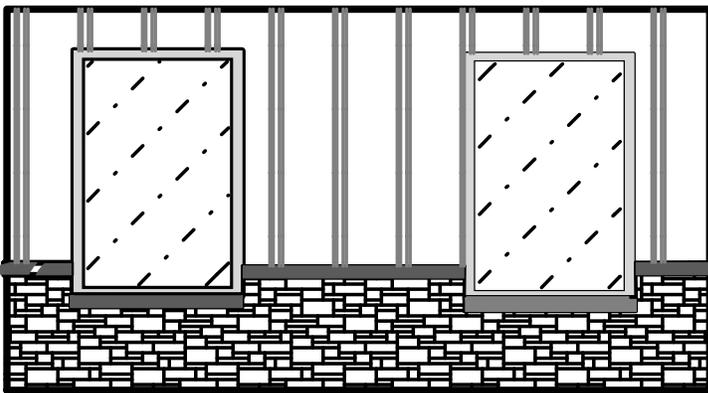
Step 1 - measure the window height and then subtract the 4" ledge. Make the window cut.



Step 2 - cut off the ledge and glue it to the panel



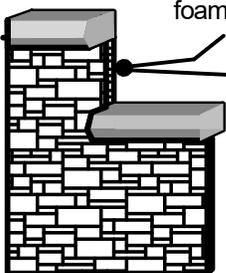
OPTIONS FOR ADDRESSING THE CUT FOAM EDGES



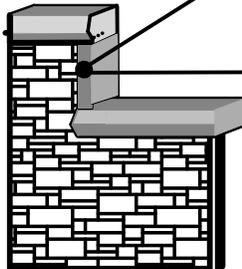
ROCKFACE SERIES:
- LEDGESTONE PANELS
- TUSCANY PANELS



cut / exposed foam composite



option 1
paint cut edge with
3 coats of touch up paint
or 1 coat high build texture
paint (Behr Restone 10x /
Dryvite architectural)



option 2
Add a section of trim between
the two horizontal trim caps

LIMESTONE SERIES:
- STACK STONE PANELS
- BRICK SERIES

